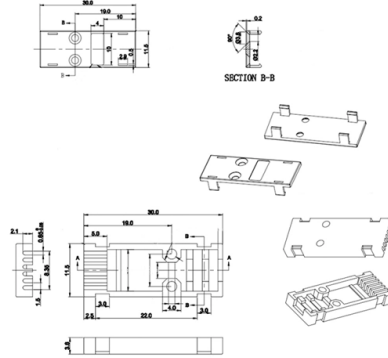


Installation of light curtain module



Overview

Tutorial: How to Set Up a Light Curtain In this article, we'll take a look at setting up one of SICK's newest safety light curtain extension modules, payin.

Key Takeaways

Light curtain modules can be installed using bracket-mounted systems, adhesive tape, or specialized mounting kits, with careful alignment and safety distance considerations.

Bracket-

Mounted Installation

One of the most common methods is using mounting brackets. Vertical and horizontal brackets secure the emitter and receiver bars to the machine frame or surrounding structure. Typically, the bottom bracket is installed first, followed by the vertical bracket, and then the top bracket.

Hardware such as screws, nuts, and U-bolts are used to fasten the brackets, ensuring a snug but not overtightened fit to avoid damage (). Brackets allow for precise positioning and maintain the required safety distance from moving machinery ().

Adhesive or Tape Mounting



For lighter or temporary installations, VHB (Very High Bond) tape can be used to attach the light curtain modules to brackets or directly to surfaces. This method requires careful alignment of the emitter and receiver bars so that the infrared beams are properly facing each other. Connectors should be positioned at the top, and the modules must be tested after installation to ensure the protective field is continuous ().

Specialized Mounting Kits

Some manufacturers provide special mounting kits designed for specific applications, such as doors, conveyors, or robotic cells. These kits include adjustable brackets, clamps, and alignment tools to simplify installation and ensure compliance with safety standards. They may also allow for left-hand or right-hand configurations and adjustable vertical clearance ().

Alignment and Safety Considerations

Proper alignment is critical. Many light curtains include laser alignment tools or indicators to help ensure the emitter and receiver are correctly positioned (). The modules must be vertically aligned, and the protective field should be tested using a test rod or similar device to confirm that the OSSD outputs respond correctly when the field is interrupted.

Always maintain the minimum safety distance from hazardous machine movements as specified by the manufacturer ().

Environmental and Application Factors

Installation methods may vary depending on environmental conditions. For example, washdown areas, dusty environments, or outdoor installations may require IP-rated enclosures or corrosion-resistant brackets. Some light curtains also support muting, blanking, or cascading for complex workflows, which should be considered during installation planning ().

Summary

In practice, light curtain modules are installed using a combination of brackets, adhesive tape, or specialized kits, with careful attention to alignment, safety distance, and environmental factors. Testing and verification after installation are essential to ensure the system functions correctly and meets regulatory safety standards ().

Article Content

Tutorial: How to Set Up a Light Curtain

In this article, we'll take a look at setting up one of SICK's newest safety light curtain extension modules, paying particular attention to custom

Installing and Configuring Light Curtains

Learn about safety light curtains: which one will fit your application, how to choose the proper size, and how to properly process the output signals.

Safety Light Curtain Installation Guide

Connect the light curtain to a safety relay or safety PLC per the manufacturer's diagrams. Ensure all cabling is shielded where necessary and protected from

GuardShield Safety Light Curtain Installation Instructions

The 450L-E safety light curtain sticks have an integrated laser alignment system. Place a finger on the optical switch (the square next to the hand symbol on the front window) to switch the alignment

Installation Instructions for North America

The POC family of safety light curtains are general purpose presence sensing devices which are designed to protect personnel working on or near machinery. The installation of the POC Safety Light

OPERATING INSTRUCTIONS deTec4

When one or more light beams are completely interrupted, the safety light curtain reports the interruption in the light path to the OSSDs (safety outputs) by a signal change.

Safety Light Curtain Maintenance Training

light curtain operation and maintenance. This training module covers why safety light curtains are us and how safety light curtains function. Participants will learn techniques for installation

Omron MiniSafe 4800 Series Installation And Operating

View and Download Omron MiniSafe 4800 Series installation and operating manual online. Safety Light Curtains 5-Pin Version. MiniSafe 4800 Series lighting

Installation of safety light curtain sensor

According to international safety standards such as ISO 13855 and EN 61496, the safety light curtain sensor must be installed correctly to maximize its effectiveness. This video demonstrates...

EZ-SCREEN Type 2 Safety Light Curtain Product Manual

The device can provide the required safeguarding function only if it is properly installed, properly operated, and properly maintained. This manual attempts to provide complete installation, operation,

OPERATING INSTRUCTIONS deTec4

OPERATING INSTRUCTIONS deTec4 Safety light curtain Described product deTec4 Manufacturer SICK AG Erwin-Sick-Str. 1 79183 Waldkirch Germany Legal information This work is protected by

GuardShield Safety Light Curtain Installation Instructions

GuardShield Safety Light Curtain Installation Instructions ATTENTION: Damage occurs to the safety light curtain when screws are overtightened. To avoid pollution or contamination, the implement the

Safety light curtains: Product selection guide and installation tips

In this guide, you will learn why safety light curtains are the best solutions for bodily protection and which important selection criteria and installation instructions must be taken into

GuardShield Micro 400 Safety Light Curtains Installation Instructions

The MSR42 safety module can also be used as a multifunction safety module, which allows the connection of additional safety light curtains, safety laser scanner, or any safety device with PNP

MLC_K36K72Monitor_inst_20230504

The Miller Edge Monitored Light Curtain (MLC-K36, MLC-K72) is a UL Recognized Component that meets the UL 325 requirement and is compatible with most operator brands. Consult your manual for

How to Wire a Banner Light Curtain: Complete Diagram ...

Discover the wiring diagram for a banner light curtain and learn how to properly install it for optimal safety and performance. Get step-by-step instructions and tips for troubleshooting common wiring

S4B Safety Light Curtain Instruction Manual

In the use of light curtains, a pass-through hazard typically results from large safety distances calculated from long stopping times, large minimum object sensitivities, reach-over, reach-through, or other

450L GuardShield Safety Light Curtain Quick Start

Provides product-specific guidelines for installing the 450L-B and 450L-E safety light curtain system. GuardShield 450L EtherNet/IP™ Module CIP Safety Connection User Manual, publication 450L

Related Video Reference

This video was associated with the source search result. Verify technical details against current product documentation and project requirements.

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This document is for preliminary research. Verify specifications against current standards, product documentation and project requirements.

