# Industrial Enterprise Switch Configuration

## Overview

Learn how to setup a network switch with ease. Switches allow you to send and receive information efficiently and securely.

## Key Takeaways

A robust industrial switch configuration scheme involves VLAN segmentation, routing, redundancy, security, QoS, and monitoring to ensure high availability and reliable industrial network performance.1. Network Design and Hierarchy

Industrial networks should follow a hierarchical design with core, distribution, and access layers to support scalability and modular expansion. Each layer should have clearly defined roles:

• Core Layer: High-speed backbone switches or routers connecting multiple sites.

• Distribution Layer: Aggregates access switches and provides routing between VLANs.

• Access Layer: Connects end devices such as PLCs, HMIs, and sensors, often using industrial-grade switches with PoE and ruggedized features .
2. VLAN Segmentation
• Create VLANs based on functional groups (e.g., control, safety, motion, IT, and guest networks) to isolate traffic and improve security.

• Assign VLANs to specific ports on the switch according to device type and location.

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• Enable inter-VLAN routing on Layer 3 switches or routers to allow controlled communication between VLANs .

3. Routing and Redundancy

• Implement dynamic routing protocols such as OSPF for internal routing and EIGRP for external connections to ensure optimal path selection .

• Configure HSRP or VRRP for gateway redundancy, setting priorities based on link capacity and geographic location to avoid suboptimal failover routing .

• Use redundant uplinks and ring topologies where supported to maintain network availability in case of link or device failure .

4. Industrial Protocols

• Enable Common Industrial Protocol (CIP) for EtherNet/IP applications on the appropriate VLAN to integrate control, safety, and motion systems with enterprise networks .

• Configure CIP security options to protect industrial traffic and prevent unauthorized access .

5. Security and Access Control

• Enable SSH, HTTPS, and SNMPv3 for secure management access.

• Configure ACLs to restrict traffic between VLANs and protect critical devices.

• Implement port security features such as MAC address binding and port speed limiting to prevent unauthorized devices from connecting .

6. Quality of Service (QoS) and Traffic Management

• Prioritize critical industrial traffic (e.g., control and safety messages) using QoS policies.

• Configure traffic shaping and rate limiting to optimize bandwidth usage and prevent congestion .

• Enable multicast and groupcast support for applications like video monitoring or real-time data streaming.

7. Monitoring and Maintenance

• Enable link status monitoring, traffic monitoring, and logging to track network health and detect faults early.

• Use SNMP or Netconf for centralized management and remote monitoring.

• Regularly backup configurations and document IP plans, VLAN assignments, and routing settings for troubleshooting and future expansion .

8. Testing and Validation

• Verify communication between VLANs, routing functionality, and failover mechanisms.

• Test security policies, QoS, and redundancy to ensure the network meets performance and reliability requirements.

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• Conduct periodic stress tests to simulate device or link failures and validate network resilience . By following this configuration scheme, industrial enterprises can achieve a highly available, secure, and scalable network capable of supporting real-time industrial applications and converged IT/OT environments.

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